## **LYCRON Sealing Strip Installation Guide**

For sealing around cables and pipes in MCT Brattberg multi cable & pipe transit system to prevent spread of fire, passage of gas, water and hazardous chemicals.



Sealing Strip Specification:

- 60mm (Width) x 1.5mm (Thickness)
- Length is cut-to-order



#### Step 1

- Block size 80, 90 and 120 is not fully separated during manufacturing
- Cut along the split-line to separate into 2 pieces



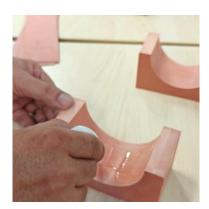
#### Step 2

- Other tools to prepare for the Sealing Strip installation
- Sandpaper
- Superglue
- Pre-cut Sealing Strip (a few millimeters longer than sealing radius



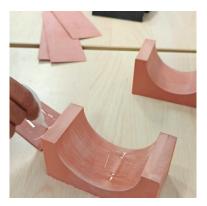
#### Step 3

• Use sandpaper on the inner surface where Sealing Strip will be added to increase bonding strength



#### Step 4

Use a clean cloth to clean the inner surface of the block
Apply generous amount of superglue on the radius surface



#### Step 5

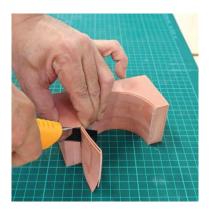
• Apply generous amount of superglue on the Sealing Strip surface that is sitting on the radius surface





#### Step 6

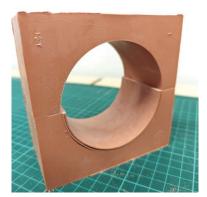
- Align Sealing Strip and pressed it onto the Block radius surface area
- Hold for 10-15 seconds for a good bonding
- Apply additional superglue on The Sealing Strip and corner areas that were not well covered
- Repeat step 4, 5 and 6 should more layer of Sealing Strip are required. Maximum 3 layers only.



#### Step 7

• Cut the extra length of the Sealing Strip following the alignment of the Block

• Use a sandpaper to even out the Sealing Strip to the Block



#### Step 8

Repeat the same process on the other halve of the Block
Each layer of Sealing Strip (both halve of Block) will reduce the Block penetration diameter by 3mm

# **MCT Brattberg AB Lycron**

For sealing around cables and pipes in MCT Brattberg multi cable & pipe transit system to prevent spread of fire, passage of gas, water, and hazardous chemicals.

#### Lycron Data

Trade name:	MCT Brattberg AB Lycron	
Material:	Lycron (EPDM rubber based)	
Shelf Life:	20 Years (maximum 35°C, dry and dark)	
Service Life:	Minimum 40 years (depends on application)	
Colour:	Pink	
Working temperature:	-65 to +70 degrees C	
Oxygen index:	31%	
Thermal conductivity:	0.15 W/mK	
Dielectric Strength:	> 16 kV AC/mm	
Smoke index:	47.6	
Hardness:	78-88 IRHD	
Volume resistivity:	1.34×10 <sup>13</sup> Ωm median IEC62631/ASTM D257	
Surface resistivity:	6.65×10 <sup>13</sup> Ω median IEC62631/ASTM D257	

#### **Chemical compability**

Water:	Excellent
Submerged in oil:	Not recommended
Ozone:	Excellent
Sea water:	Excellent
Methanol:	Excellent
Chlorine:	Good
Submerged in Diesel:	Not recommended
Submerged in Gasoline:	Not recommended
Acid:	Good

#### Lycron is halogen free and flame retardant.





#### Sweden Head office

Head office MCT Brattberg AB Phone: +46 - 455 37 52 00 Fax: +46 - 455 37 52 90 Email: info@mctbrattberg.se

Address SE-371 92 Karlskrona,Sweden

### United Kingdom

MCT Brattberg Ltd Phone: +44 - 170 624 4890 Fax: +44 - 170 624 4891 E-mail: info@mctbrattberg.co.uk

Address Commerce Street Carrs Industrial Estate Haslingden Lancashire BB4 5JT, England

USA MCT Brattberg Inc Phone: +1 346 260 9124 Email: sales@brattberginc.com

Address 3332 Spring Stuebner Rd. Suite G, Spring, TX 77379, USA

Australia MCT Brattberg Australia Pty Ltd Phone: +61 (0)44 710 4422 Email: info@mctbrattberg.com.au

Address Level 2, Margaret Graham Building Lot Fourteen 1a Frome Road Adelaide, SA 5000, Australia

**United Arab Emirates** MCT Brattberg UAE Dubai, United Arab Emirates Phone: +971 50 277 2151 Email: sony.jose@mctbrattberg.ae

Please visit our website for contact information to your closest MCT Brattberg representative:

www.mctbrattberg.com